

**SCIENTIFIC WORKING GROUP FOR THE
ANALYSIS OF SEIZED DRUGS (SWGDRUG)
RECOMMENDATIONS**



RECOMMENDATIONS INCLUDE:

CODE OF PROFESSIONAL PRACTICE

EDUCATION and TRAINING

METHODS OF ANALYSIS

QUALITY ASSURANCE

**UNITED STATES DEPARTMENT OF JUSTICE
DRUG ENFORCEMENT ADMINISTRATION**

**EXECUTIVE OFFICE OF THE PRESIDENT
OFFICE OF NATIONAL DRUG CONTROL POLICY
COUNTERDRUG TECHNOLOGY ASSESMENT CENTER**

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E-mail swgdrug@hotmail.com
Web www.swgdrug.org

Contents	Page
Foreword.....	vi
Introduction.....	vii
Core committee.....	viii
 PART I - A Code of Professional Practice for Drug Analysts	
1 Introduction.....	1
2 Code of professional practice.....	1
2.1 Professional conduct.....	1
2.2 Casework.....	2
2.3 Reporting.....	2
 PART II - Education and Training	
1 Introduction.....	4
2 Education and experience for analysts.....	4
3 Continuing professional development.....	4
4 Initial training requirements.....	5
5 References and documents.....	6
 PART III - Methods of Analysis	
 PART III A - Methods of Analysis/Sampling Seized Drugs for Qualitative Analysis	
1 Introduction.....	7
2 Sampling strategy.....	8
3 Sampling scheme.....	8
3.1 Population determination.....	9
3.2 Sampling plan.....	10
3.3 Sampling procedure.....	11
3.4 Sample reduction.....	12
4 Analysis.....	12
4.1 Statistically selected sample(s).....	12
4.2 Non-statistically selected sample(s).....	12
5 Documentation.....	13
6 Reporting.....	13
 PART III B - Methods of Analysis/Drug Identification	
1 Introduction.....	14
2 Categorizing analytical techniques.....	14
3 Identification criteria.....	15
4 Comment.....	16
 PART IIIC --- Methods of Analysis/Clandestine Laboratory Evidence	
1 Introduction.....	17
2 Safety	17
3 Sample selection for analysis	19

4	Analysis	19
5	Yield and capacity calculations.....	22
6	Reports and conclusions	23
7	Training	24

PART IV - Quality Assurance

PART IV A - Quality Assurance/General Practices

1	Introduction.....	26
2	Quality management system.....	26
3	Personnel.....	26
3.1	Job description.....	26
3.2	Designated personnel and responsibilities.....	26
3.3	Qualification/Education.....	27
3.4	Initial training requirements.....	28
3.5	Maintaining competence.....	28
4	Physical plant.....	28
5	Evidence control.....	28
5.1	Receiving and identifying evidence.....	29
5.2	Integrity of evidence.....	29
5.3	Storage of evidence.....	29
5.4	Disposition of evidence.....	29
5.5	Documentation retention procedures.....	29
6	Analytical procedures.....	30
6.1	Analytical procedures for drug analysis.....	30
6.2	Verification of drug reference materials.....	30
7	Instrument/Equipment performance.....	31
7.1	Instrument performance.....	31
7.2	Equipment.....	31
8	Chemicals and reagents.....	31
9	Casework documentation, report writing and review.....	32
9.1	Casework documentation.....	32
9.2	Report writing.....	32
9.3	Case review.....	33
10	Proficiency and competency testing.....	33
10.1	Proficiency testing.....	33
10.2	Competency testing.....	33
11	Analytical method validation and verification.....	34
12	Laboratory audits.....	34
13	Deficiency of analysis.....	34
14	Health and safety.....	35
14.1	Health and safety requirements.....	35
15	Additional documentation.....	35

PART IV B - Quality Assurance/Validation of Analytical Methods

1	Introduction.....	37
1.1	Definition and purpose of validation.....	37
1.2	Analytical scheme.....	37
1.3	Individual laboratory responsibility.....	37
1.4	Operational environment.....	37
1.5	Documentation.....	38
1.6	Recommendation.....	38
2	General validation plan.....	38
2.1	Purpose/scope.....	38
2.2	Analytical method.....	39
2.3	Reference materials.....	39
2.4	Performance characteristics.....	39
3	Quality control.....	42
4	References.....	42

PART IV C – Quality Assurance/Uncertainty

1	Introduction.....	43
2	Qualitative analysis.....	44
3	Quantitative measurements.....	44
4	Estimation of measurement uncertainty for quantitative determinations.....	45
4.1	Sources of uncertainty for weight determinations.....	45
4.2	Sources of uncertainty for purity determinations.....	45
4.3	Factors relevant to estimation of measurement uncertainty.....	45
4.4	Approaches for estimation of measurement uncertainty.....	46
5	Reporting of uncertainty.....	47
5.1	Reporting.....	47
5.2	Reporting Examples.....	47
6	Training.....	49
7	References.....	49

Annex A - SWGDRUG Glossary of Terms and Definitions.....	51
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Bibliography.....	61
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Foreword

This publication contains recommendations from the Scientific Working Group for the Analysis of Seized Drugs (SWGDRUG). These recommendations are intended to assist forensic analysts and managers in the development of analytical techniques, protocols and policies. They are recognized to be minimum standards that may be modified to address unique jurisdictional requirements. SWGDRUG seeks to have these recommendations internationally accepted as the foundation for good laboratory practice. These recommendations encompass Code of Professional Practice, Education and Training, Methods of Analysis and Quality Assurance. The SWGDRUG Core Committee strongly urges the adoption of these recommendations by any laboratory involved in the analysis of seized drugs.

Since 1997, SWGDRUG has been working to provide useful and practical recommendations for the analysis of seized drugs. SWGDRUG recognizes that over time these recommendations may need to be updated as a result of advances in technology, changes in accreditation requirements and/or the emergence of new requirements. To this end, SWGDRUG relies heavily on the input of the forensic community to ensure that all recommendations remain useful and current. This synergetic approach is a key component of the SWGDRUG process. I encourage everyone to continue supporting the mission of SWGDRUG.

Finally, as the Chair of SWGDRUG, I would be remiss if I did not single out several individuals without whom SWGDRUG would not exist. Benjamin A. Perillo conceived this working group and made it a reality. As former Chairs of SWGDRUG, Thomas J. Janovsky and Nelson A. Santos promoted and enhanced SWGDRUG's prominence in the Forensic Community. Lastly, I recognize Sandra E. Rodriguez-Cruz, Secretariat, for her untiring efforts in coordinating and facilitating the SWGDRUG meetings.

I would also like to make special mention to the Office of National Drug Control Policy, Counterdrug Technology Assessment Center and the National Institute of Standards and Technology, which over the years have provided the financial resources for SWGDRUG to operate.



Scott R. Oulton

Introduction

SWGDRUG is comprised of a core committee of more than 20 forensic scientists from around the world. The mission of SWGDRUG is to recommend minimum standards for the forensic examination of seized drugs and to seek their international acceptance. SWGDRUG seeks to achieve this mission through the following objectives:

- specifying requirements for practitioners' knowledge, skills and abilities,
- promoting professional development,
- providing a means of information exchange within the forensic science community,
- promoting ethical standards of practitioners,
- providing minimum standards for examinations and reporting,
- establishing quality assurance requirements,
- considering relevant international standards, and
- seeking international acceptance of SWGDRUG recommendations.

Drug abuse and trafficking in controlled substances are global problems, and law enforcement has looked to international solutions for these problems. In 1997 the U.S. Drug Enforcement Administration (DEA) and the Office of National Drug Control Policy (ONDCP) co-sponsored the formation of the Technical Working Group for the Analysis of Seized Drugs (TWGDRUG). Forensic scientists from the United States, England, Canada, Australia, Japan, Germany and the Netherlands, as well as representatives of the United Nations, several international forensic organizations and academia were invited to meet in Washington, DC. This group, with input from around the world, developed educational and professional development recommendations for forensic practitioners. They also developed quality assurance and identification recommendations for seized drugs. The name Scientific Working Group for the Analysis of Seized Drugs was adopted in 1999.

SWGDRUG has received input from many forensic scientists in its recommendations development process. It has used various methods of communication including its Internet site (www.swgdrug.org), presentations at numerous local, national and international meetings, and personal contacts. Following each meeting of the Core Committee, updates are published and distributed.

SWGDRUG sought and considered comments from the forensic science community on all its proposals. In order for a recommendation to be adopted, there are specific procedures that must be met. Please refer to the SWGDRUG's bylaws, which can be found on the internet at www.swgdrug.org/bylaws.htm for additional details.

In July 2010 the leadership of SWGDRUG was transferred to Scott R. Oulton, Chair and Sandra E. Rodriguez-Cruz, Secretariat. The various sub-committees continue to research and develop proposals for additional recommendations with several members completing their service to the group and others replacing them by invitation.

The following chart details those persons who have rendered service as members of the core committee over the years. For a list of current members, please reference the SWGDRUG website.

Core Committee

Ms. Susan Ballou Office of Law Enforcement Standards National Institute of Standards and Technology Gaithersburg, Maryland	Dr. Yoshiteru Marumo National Research Institute of Police Science Chiba, Japan
Dr. Suzanne Bell West Virginia University Morgantown, West Virginia	Mr. Jerry Massetti California Department of Justice California Criminalistics Institute Sacramento, California
Mr. Robert Bianchi Drug Enforcement Administration McLean, Virginia	Mr. Christian Matchett U.S. Army Criminal Investigation Laboratory Forest Park, Georgia
Mr. Joseph Bono (Secretariat) Drug Enforcement Administration Washington, DC	Dr. Iphigenia Naidis United Nations Office on Drugs and Crime Laboratory and Scientific Section Vienna Austria
Dr. Michael Bovens Wissenschaftlicher Dienst Zurich, Switzerland	Dr. Helmut Neuman Bundeskriminalamt Forensic Science Institute Wiesbaden, Germany
Dr. Bob Bramley Forensic Science Service Birmingham, England	Mr. Osamu Ohtsuru National Research Institute of Police Science Chiba, Japan
Dr. Sylvia Burns Forensic Science Service Birmingham, England	Mr. Robert Ollis Georgia Bureau of Investigation Decatur, Georgia
Mr. Gary Chasteen Los Angeles County Sheriff's Laboratory Scientific Services Downey, California	Mr. Scott R. Oulton (Secretariat and Chair) Drug Enforcement Administration Washington, DC
Mr. Alan B. Clark Drug Enforcement Administration Washington, DC	Mr. Richard A. Paulas Illinois State Police Forensic Sciences Command Chicago, Illinois
Mr. Jeffrey H. Comparin (Secretariat) Drug Enforcement Administration Dulles, VA	Dr. Eric Person Department of Chemistry California State University, Fresno Fresno, California

Dr. Alim A. Fatah Office of Law Enforcement Standards National Institute of Standards and Technology Gaithersburg, Maryland	Mr. Benjamin Perillo Drug Enforcement Administration Washington, DC
Dr. Maria Eugenia Forero Ruiz National Institute Legal Medicine and Forensic Science Bogota, Colombia	Dr. Karen Phinney Analytical Chemistry Division, NIST Gaithersburg, Maryland
Mr. Richard Gervasoni Montgomery County Police Department Lab Rockville, Maryland	Ms. Cate Quinn Victoria Police Forensic Services Department Melbourne, Australia
Ms. Jo Ann Given Naval Criminal Investigative Service Norfolk, Virginia	Ms. Pamela Reynolds Federal Bureau of Investigation Laboratory Quantico, Virginia
Mr. Garth Glassburg Northeastern Illinois Regional Crime Laboratory Vernon Hills, Illinois	Dr. Conrad Roberson Georgia Bureau of Investigation Decatur, Georgia
Ms. Dorothy Gordimer Union County Prosecutor's Office Laboratory Westfield, New Jersey	Dr. Sandra E. Rodriguez-Cruz (Secretariat) Drug Enforcement Administration Vista, California
Ms. Kathleen Higgins Office of Law Enforcement Standards National Institute of Standards and Technology Gaithersburg, Maryland	Mr. Nelson A. Santos (Chair) Drug Enforcement Administration Washington, DC
Dr. Henk Huizer Ministry of Justice Forensic Science Laboratory Rijswijk, The Netherlands	Mr. Tshepo Shole National Forensic Science Laboratory Pretoria, South Africa
Dr. Takako Inoue National Research Institute of Police Science Tokyo, Japan	Dr. Jay Siegel Michigan State University School of Criminal Justice East Lansing, Michigan
Ms. Linda Jackson Virginia Department of Forensic Science Richmond, Virginia	Dr. Erkki Sippola National Bureau of Investigation Crime Laboratory Vantaa, Finland
Mr. Thomas J. Janovsky (Chair) Drug Enforcement Administration Washington, DC	Mr. Zoran Skopec Australian Forensic Drug Laboratory Pymble, NSW, Australia
Dr. Tohru Kishi National Research Institute of Police Science Chiba, Japan	Dr. Howard Stead United Nations Office on Drugs and Crime Laboratory and Scientific Section Vienna, Austria

Dr. Cherif Kouidri United Nations International Drug Control Programme Vienna, Austria	Dr. Charles "Chris" Tindall Metropolitan State College of Denver Department of Chemistry Denver, Colorado
Mr. Richard Laing Health Canada Drug Analysis Service Laboratory Vancouver, Canada	Ms. Erin Trujillo Los Angeles County Sheriff's Lab Los Angeles, California
Mr. Marc LeBeau Federal Bureau of Investigation Washington, DC	Mr. Scott Vajdos Harris County Institute of Forensic Sciences Houston, Texas
Mr. John Lentini Applied Technical Services, Inc. Marietta, Georgia	Mr. Etienne van Zyl National Forensic Science Laboratory Pretoria, South Africa
Dr. Bruce Lodge Health Canada Ottawa, Ontario Canada	Ms. Eileen Waninger Federal Bureau of Investigation Laboratory Quantico, Virginia
Dr. Adriano Maldaner Brazilian Federal Police Brasilia, Federal District, Brazil	Mr. Jaco Westraat National Forensic Science Laboratory Pretoria, South Africa
Mr. Jack Mario Suffolk County Crime Laboratory Hauppauge, New York	Dr. Angeline Yap Tiong Whei Health Sciences Authority Singapore
Dr. Yoshiteru Marumo National Research Institute of Police Science Chiba, Japan	Dr. Udo Zerell Bundeskriminalamt Forensic Science Institute Wiesbaden, Germany
Dr. Robert Powers Connecticut Department of Public Safety Hartford, Connecticut	

PART I

A CODE OF PROFESSIONAL PRACTICE FOR DRUG ANALYSTS

PREFACE

This Code of Professional Practice has been written specifically for analysts. However, it is important that their managers and the technicians and others who assist them in their work are equally aware of its provisions, and they support the analyst in adhering to these. Where appropriate, the provisions are also equally applicable to the technicians in the approach to their own work.

1 Introduction

- 1.1** A Code of Professional Practice is intended to provide the framework of ethical values and scientific and legal obligations within which the analyst should operate. Details are also usually provided on how alleged breaches of the Code will be investigated, what sanctions are available and how appeals should be pursued.
- 1.2** A Code of Professional Practice is essential to analysts and their managers in helping them carry out their duties in a proper manner and in making appropriate decisions when questions of ethics arise.
- 1.3** A Code of Professional Practice that is enforced and publicly available is also a powerful means of demonstrating the professional expectations of analysts and the reliability of their findings to others in the criminal justice system and the public at large.
- 1.4** SWGDRUG recommends that all employers of analysts develop a Code of Professional Practice and the means of dealing with breaches of the Code.
- 1.5** SWGDRUG further recommends that all Codes of Professional Practice for analysts should include, as a minimum, provisions relating to their professional conduct, their casework and the reporting of their results, as provided in Section 2. For further information, see Supplemental Document SD-1 (Examples for Part I - A Code of Professional Practice for Drug Analysts).

2 Code of professional practice

2.1 Professional conduct

Analysts shall:

- a) act with honesty, integrity and objectivity;
- b) work only within the bounds of their professional competence;
- c) take reasonable steps to maintain their competence;
- d) recognize that their overriding duty is to criminal justice;
- e) declare to their employer any prior contact or personal involvement, which may give rise to conflict of interest, real or perceived;
- f) declare to their employer or other appropriate authority any pressure intended to influence the result of an examination.

2.2 Casework

Analysts shall:

- a) strive to demonstrate that the integrity and security of evidential materials and the information derived from their analysis have been maintained while in their possession;
- b) strive to have a clear understanding of what the customer needs and all the necessary information, relevant evidential materials and facilities available to reach a meaningful conclusion in an appropriate timeframe;
- c) employ an appropriate analytical approach, using the facilities available;
- d) make and retain full, contemporaneous, clear and accurate records of all examinations and tests conducted, and conclusions drawn, in sufficient detail to allow meaningful review and assessment of the conclusions by an independent person competent in the field;
- e) accept responsibility for all casework done by themselves and under their direction;
- f) conduct all professional activities in a way that protects the health and safety of themselves, co-workers, the public and the environment.

2.3 Reporting

Analysts shall:

- a) present advice and testimony, whether written or oral, in an objective manner;
- b) be prepared to reconsider and, if necessary, change their conclusions, advice or testimony in light of new information or developments, and take the initiative in informing their employer and customers promptly of any such changes that need to be made;
- c) take appropriate action if there is potential for, or there has been, a miscarriage of justice due to new circumstances that have come to light, incompetent practice or malpractice;
- d) preserve customer confidentiality unless officially authorized to do otherwise.

PART II

EDUCATION AND TRAINING

1 Introduction

Part II recommends minimum education, training and experience for analysts practicing in laboratories that conduct seized drug analyses. It describes the types of activities necessary to continue professional development and reference literature required in laboratories where they practice.

- 1.1** Recommendations listed in Part II are intended to apply to any analyst who:
- a) independently has access to unsealed evidential material in order to remove samples for examination;
 - b) examines and analyzes seized drugs or related materials, or directs such examinations to be done; and
 - c) as a consequence of such examinations, signs reports for court or investigative purposes.

2 Education and experience for analysts

All new analysts shall have at least a bachelor's degree or equivalent (generally, a three to four year post-secondary degree) in a natural/physical science. Coursework shall include lecture and associated laboratory classes in general, organic and analytical chemistry.

3 Continuing professional development

All forensic scientists have an ongoing responsibility to remain current in their field. In addition, laboratories shall provide support and opportunities for continuing professional development. Minimum continuing professional development requirements for a laboratory analyst are:

- 3.1** Twenty hours of training every year.
- 3.2** Training shall be relevant to the laboratory's mission. Professional development may include training related to ancillary duty assignments and supervision/management responsibilities.

3.3 Training shall be documented.

3.4 Training can be face-to-face interaction with an instructor, distance learning, self-directed or computer based. Training can be provided from a variety of sources, including, but not limited to the following:

- chemistry or instrumental courses taught at the post-secondary educational level
- instrument operation or maintenance courses taught by vendors
- in-service classes conducted by the employer
- current literature review
- in-service training taught by external providers
- participation in relevant scientific meetings or conferences (e.g., delivering an oral or poster presentation, attending a workshop, providing reports on conferences).

4 Initial training requirements

These minimum requirements allow individual laboratories to structure their training program to meet their needs as it relates to type of casework encountered, analytical techniques, available instrumentation and level of preparedness of trainees.

4.1 There shall be a documented training program, approved by laboratory management that focuses on the development of theoretical and practical knowledge, skills and abilities necessary to examine seized drug samples and related materials. The training program shall include the following:

- a) documented standards of performance and a plan for assessing theoretical and practical competency against these standards (e.g., written and oral examinations, critical reviews, analysis of unknown samples and mock casework per topic area);
- b) a training syllabus providing descriptions of the required knowledge and skills in specific topic areas in which the analyst is to be trained, milestones of achievement, and methods of testing or evaluating competency;
- c) a period of supervised casework representative of the type the analyst will be required to perform;
- d) a verification document demonstrating that the analyst has achieved the required competence.

4.2 Topic areas in the training program shall include, as a minimum, the following:

- relevant background information on drugs of abuse (e.g., status of control and chemical and physical characteristics)
- techniques, methodologies and instrumentation utilized in the examination of seized drug samples and related materials
- quality assurance
- ethics
- expert/court testimony and legal requirements
- laboratory policy and procedures (e.g., sampling, uncertainty, evidence handling, safety and security) as they relate to the examination of seized drug samples and related materials.

4.3 An individual qualified to provide instruction shall have demonstrated competence in the subject area and in the delivery of training.

5 References and documents

The following references and documents shall be available and accessible to analysts.

- a) college/university level textbooks for reference to theory and practice in key subject areas, e.g., general chemistry, organic chemistry and analytical chemistry
- b) reference literature containing physical, chemical and analytical data. Such references include the *Merck Index*, *Clarke's Analysis of Drugs and Poisons*, laboratory manuals of the United Nations Drug Control Program, in-house produced spectra and published standard spectra, (e.g., Mills and Roberson's *Instrumental Data For Drug Analysis*, or compendia from Pfleger or Wiley)
- c) operation and maintenance manuals for each analytical instrument
- d) relevant periodicals (e.g., *Journal of Forensic Sciences*, *Forensic Science International*, *Microgram*, *Journal of Canadian Society of Forensic Science*, *Japanese Journal of Forensic Science and Technology*)
- e) laboratory quality manual, standard operating procedures, and method validation and verification documents
- f) relevant jurisdictional legislation (e.g., statutes and case law relating to controlled substances, and health and safety legislation)

PART III A

METHODS OF ANALYSIS/SAMPLING SEIZED DRUGS FOR QUALITATIVE ANALYSIS

1 Introduction

This document addresses minimum recommendations for sampling of seized drugs for qualitative analysis.

NOTE For the purpose of this document the use of the term “statistical” refers to “probability-based.”

- 1.1 The principal purpose of sampling in the context of this recommendation is to answer relevant questions about a population by examination of a portion of the population (e.g., What is the net weight of the population? What portion of the units of a population can be said to contain a given drug at a given level of confidence?)
- 1.2 By developing a sampling strategy and implementing appropriate sampling schemes, as illustrated in Figure 1, a laboratory will minimize the total number of required analytical determinations, while assuring that all relevant legal and scientific requirements are met.

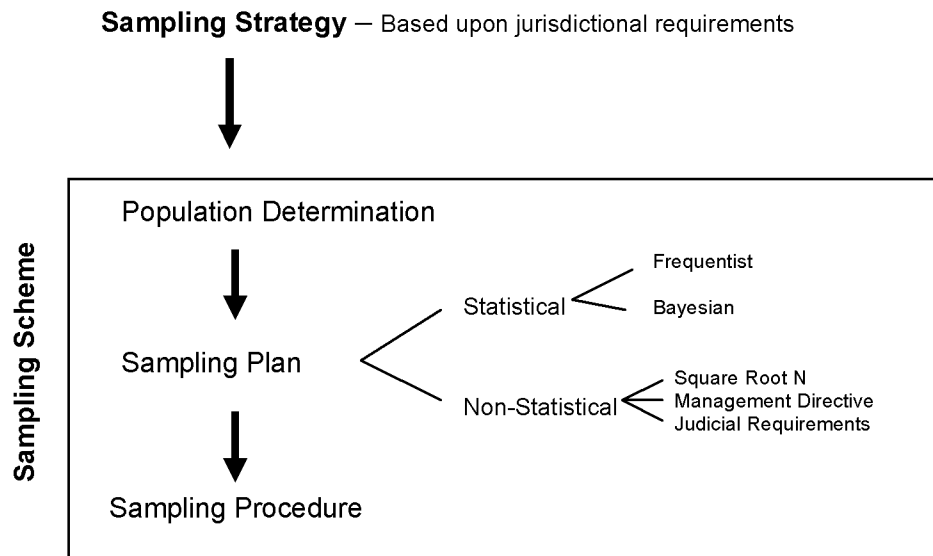


Figure 1: Relationship of the Various Levels Required in Sampling

2 Sampling strategy

An appropriate sampling strategy is highly dependent on the purpose of the investigation, the customer's request, and the anticipated use of the results. Laws and legal practices form the foundation of most strategies and shall be taken into account when designing a sampling scheme. Therefore, specific sampling strategies are not defined in this document.

- 2.1** The laboratory has the responsibility to develop its own strategies consistent with these recommendations. SWGDRUG recommends attention to the following key points:

- 2.1.1** Sampling may be statistical or non-statistical.

- 2.1.1.1** In many cases, a non-statistical approach may suffice. The sampling plan shall provide an adequate basis for answering questions of applicable law (e.g., Is there a drug present in the population? Are statutory enhancement levels satisfied by the analysis of a specified number of units?)

- 2.1.1.2** If an inference about the whole population is to be drawn from a sample, then the plan shall be statistically based and limits of the inference shall be documented.

- 2.1.2** Statistically selected units shall be analyzed to meet the SWGDRUG minimum recommendations (see Part III B) for forensic drug identification if statistical inferences are to be made about the whole population.

3 Sampling scheme

The sampling scheme is an overall approach which includes population determination, selection of the sampling plan and procedure and, when appropriate, sample reduction prior to analysis (Figure 2).

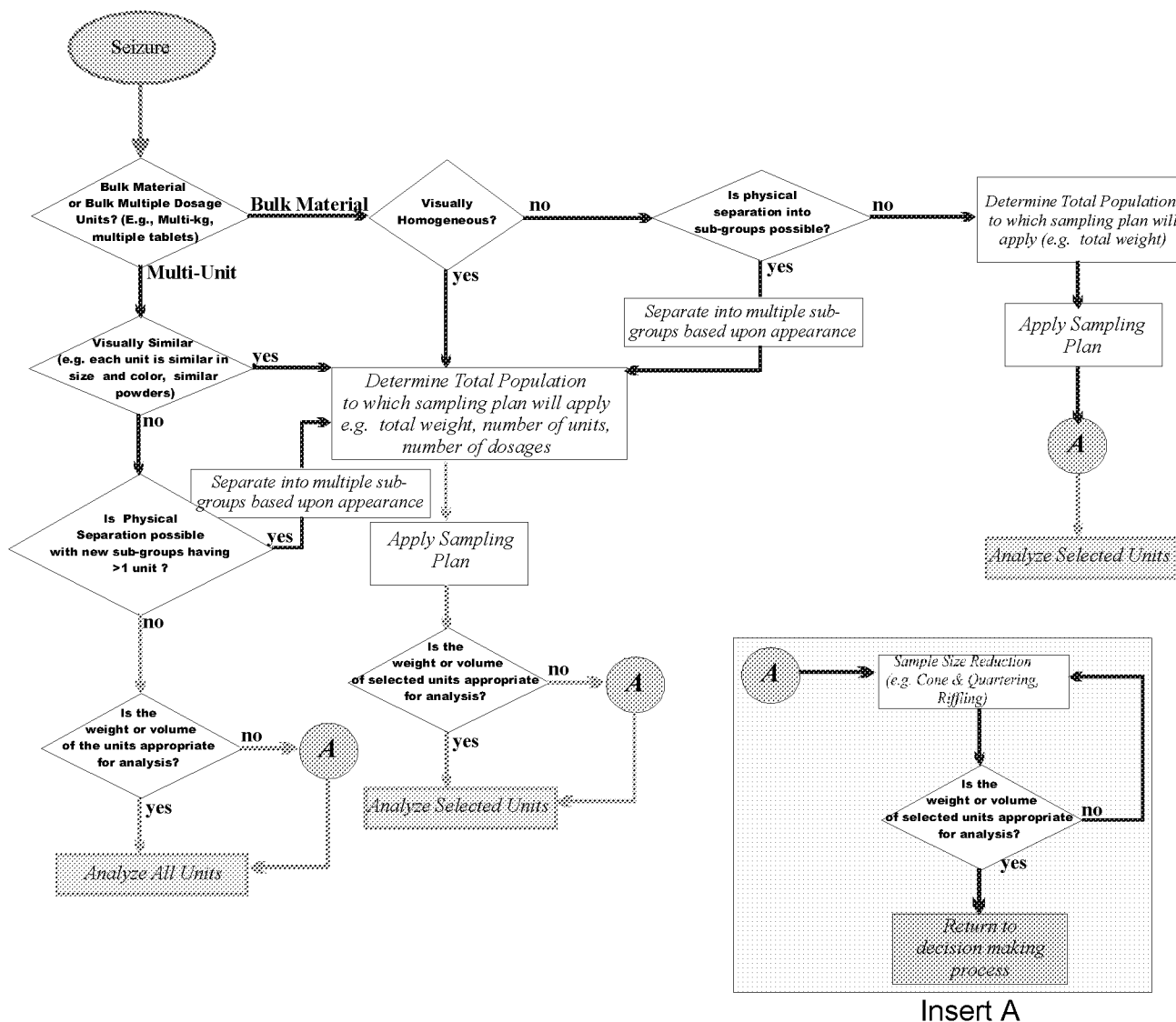


Figure 2: Example of a Sampling Scheme - A Decision Flowchart

3.1 Population determination

3.1.1 The population determination shall take into account all typical forms and quantities in which exhibits may appear.

3.1.2 A population can consist of a single unit or multiple units.

3.1.3 A multiple unit population shall consist of items, which are similar in relevant visual characteristics.

3.2 Sampling plan

There are numerous sampling plans used in the forensic analysis of drugs, which are applicable to single and multiple unit populations.

3.2.1 When a single unit or bulk population is to be analyzed the issue of homogeneity shall be addressed within the sampling plan.

3.2.1.1 One sample is sufficient if the bulk material is homogeneous, or if it is made so by the analyst.

3.2.1.2 If the bulk material is not homogeneous, several samples from different locations may be necessary to ensure that the test results are representative of the bulk material and to avoid false negative results.

3.2.2 Depending upon the inference to be drawn from the analysis for a multiple unit population, the sampling plan may be statistical or non-statistical.

3.2.2.1 Statistical approaches are applicable when inferences are made about the whole population. For example:

- a) The probability that a given percentage of the population contains the drug of interest or is positive for a given characteristic.
- b) The total net weight of the population is to be extrapolated from the weight of a sample.

Published examples are provided below:

- Frequentist
 - Hypergeometric
 - Frank *et al.*, *Journal of Forensic Sciences*, 1991, 36(2) 350-357
 - *Guidelines on Representative Drug Sampling*, European Network of Forensic Science Institutes (ENFSI), 2009, www.enfsi.eu
 - American Society for Testing and Materials (ASTM) E-2334

- Other probability based approaches
 - ASTM E105 “Standard Practice for Probability Sampling of Materials”
 - ASTM E122 “Standard Practice for Calculating Sample Size to Estimate, With a Specified Tolerable Error, the Average for a Characteristic of a Lot or Process”
 - *Guidelines on Representative Drug Sampling*, ENFSI, 2009, www.enfsi.eu
- Bayesian
 - Coulson *et al.*, *Journal of Forensic Sciences*, 2001, 46(6) 1456-1461
 - *Guidelines on Representative Drug Sampling*, ENFSI, 2009, www.enfsi.eu

3.2.2.2 Non-statistical approaches are appropriate if no inference is to be made about the whole population.

Examples are provided below:

- The “square root” method
 - *Recommended Methods for Testing Opium, Morphine and Heroin: Manual for Use by National Drug Testing Laboratories*, United Nations Office on Drugs and Crime, 1998
- *Guidelines on Representative Drug Sampling*, ENFSI, 2009, www.enfsi.eu
- Selection of a single unit from a multiple unit population. This may be appropriate under certain circumstances (e.g., management directives, legislative and/or judicial requirements).

3.3 Sampling procedure

3.3.1 Establish the procedure for selecting the number of units that will comprise the sample.

3.3.1.1 For non-statistical approaches select a sample appropriate for the analytical objectives.

3.3.1.2 For statistical approaches SWGDRUG recommends that a random sampling be conducted.

3.3.2 Select a random sample.

3.3.2.1 A random sample is one selected without bias. Computer generated random numbers or random number tables are commonly employed for such tasks and these should be included in the sampling plan.

3.3.2.2 Random sampling of items using random number tables may not be practical in all cases. In these instances, an alternate sampling plan shall be designed and documented to approach random selection. A practical solution involves a “black box” method, which refers to one that will prevent the sampler from consciously selecting a specific item from the population (e.g., all units are placed in a box and the samples for testing are selected without bias). Random sampling is discussed in the following references:

- ASTM E105 “Standard Practice for Probability Sampling of Materials”
- *Guidelines on Representative Drug Sampling*, ENFSI, 2009, “Chapter 4: Arbitrary Sampling”, pages 9-10; www.enfsi.eu

3.4 Sample reduction

Sample reduction may be applied in cases where the weight or volume of the selected units is too large for laboratory analysis (Figure 2, insert A).

4 Analysis

4.1 Statistically selected sample(s)

SWGDRUG recommends that each unit comprising the sample shall be analyzed to meet the SWGDRUG minimum recommendations (Part III B) for forensic drug identification, if statistical inferences are to be made about the whole population.

4.2 Non-statistically selected sample(s)

SWGDRUG minimum recommendations for forensic drug identification (Part III B) shall be applied to at least one unit of the sample.

5 Documentation

Inferences drawn from the application of the sampling plan and subsequent analyses shall be documented.

6 Reporting

Sampling information shall be included in reports (Part IVA, Section 9.2).

6.1 Statistically selected sample(s)

Reporting statistical inferences for a population is acceptable when testing is performed on the statistically selected units as stated in Section 4.1 above. The language in the report must make it clear to the reader that the results are based on a sampling plan.

6.2 Non-statistically selected sample(s)

The language in the report must make it clear to the reader that the results apply to only the tested units. For example, 2 of 100 bags were analyzed and found to contain Cocaine.

PART III B

METHODS OF ANALYSIS/DRUG IDENTIFICATION

1 Introduction

The purpose of PART III B is to recommend minimum standards for the forensic identification of commonly seized drugs. It is recognized that the correct identification of a drug or chemical depends on the use of an analytical scheme based on validated methods (see PART IV B – Validation) and the competence of the analyst. It is expected that, in the absence of unforeseen circumstances, an appropriate analytical scheme effectively results in no uncertainty in reported identifications (see PART IV C – Uncertainty). SWGDRUG requires the use of multiple uncorrelated techniques. It does not discourage the use of any particular method within an analytical scheme and it is accepted that unique requirements in different jurisdictions may dictate the practices followed by a particular laboratory.

2 Categorizing analytical techniques

Techniques for the analysis of drug samples are classified into three categories (see Table 1) based on their maximum potential discriminating power. However, the classification of a technique may be lower, if the sample, analyte or mode of operation diminishes its discriminating power.

Examples of diminished discriminating power may include:

- an infrared spectroscopy technique applied to a mixture which produces a combined spectrum
- a mass spectrometry technique which only produces molecular weight information

Table 1: Categories of Analytical Techniques

Category A	Category B	Category C
Infrared Spectroscopy	Capillary Electrophoresis	Color Tests
Mass Spectrometry	Gas Chromatography	Fluorescence Spectroscopy
Nuclear Magnetic Resonance Spectroscopy	Ion Mobility Spectrometry	Immunoassay
Raman Spectroscopy	Liquid Chromatography	Melting Point
X-ray Diffractometry	Microcrystalline Tests	Ultraviolet Spectroscopy

	Pharmaceutical Identifiers	
	Thin Layer Chromatography	
	Cannabis only: Macroscopic Examination Microscopic Examination	

3 Identification criteria

SWGDRUG recommends that laboratories adhere to the following minimum standards:

- 3.1 When a validated Category A technique is incorporated into an analytical scheme, at least one other technique (from either Category A, B or C) shall be used.
- 3.2 When a Category A technique is not used, at least three different validated techniques shall be employed. Two of the three techniques shall be based on uncorrelated techniques from Category B.
 - 3.2.1 For cannabis, macroscopic and microscopic examinations will be considered as uncorrelated techniques from Category B when observations include documented details of botanical features. Laboratories shall define the acceptance criteria for these features for each examination.
 - 3.2.2 For exhibits of cannabis that lack sufficient observable macroscopic and microscopic botanical detail (e.g. extracts or residues), Δ^9 -tetrahydrocannabinol (THC) or other cannabinoids shall be identified utilizing the principles set forth in sections 3.1 and 3.2.
- 3.3 **Botanists** may identify cannabis and other botanical material utilizing morphological characteristics (category B) **alone** provided sufficient botanical features appropriate for identification are observed. Such examinations shall be made only by analysts competent in botanical identifications. In this context botanical competence applies to those examiners recognized as professional botanists or those assessed to be competent by such. Identifications of chemical components contained in botanicals (mescaline, opiates, psilocin, etc.) should rely on principles set forth in sections 3.1 and 3.2.
- 3.4 All Category A and botanical identifications shall have data that are reviewable. Where a Category A technique is not used, the requirement

for reviewable data applies to category B techniques. Examples of reviewable data are

- printed spectra, chromatograms, digital images, photographs or photocopies (color, where appropriate) of TLC plates
- contemporaneous documented peer review for microcrystalline tests
- reference to published data for pharmaceutical identifiers
- For cannabis and botanical materials only: recording of detailed descriptions of morphological characteristics.

3.5 For the use of any method to be considered of value, test results shall be considered “positive.” While “negative” test results provide useful information for ruling out the presence of a particular drug or drug class, these results have no value toward establishing the forensic identification of a drug.

3.6 The laboratory shall employ quality assurance measures to ensure the results correspond to the exhibit. Example measures are:

- the use of two separate samplings
- sample identification procedures such as bar-coding and witness checks
- good laboratory practices (e.g., positive and negative controls, one sample opened at a time, procedural blanks)

3.7 In cases where hyphenated techniques are used (e.g. gas chromatography-mass spectrometry, liquid chromatography-diode array ultraviolet spectroscopy), they will be considered as separate techniques provided that the results from each are used.

3.8 The chosen analytical scheme shall demonstrate the identity of the specific drug present and shall preclude a false positive identification and minimize false negatives. Where a scheme has limitations, this shall be reflected in the final interpretation (see Part IVC - Uncertainty).

4 Comment

These recommendations are minimum standards for the forensic identification of commonly seized drugs. However, it should be recognized that they may not be sufficient for the identification of all drugs in all circumstances. Within these recommendations, it is up to the individual laboratory’s management to determine which combination of analytical techniques best satisfies the requirements of its jurisdiction.

PART III C

METHODS OF ANALYSIS/CLANDESTINE DRUG LABORATORY EVIDENCE

These recommendations are intended to be used in conjunction with the general requirements for the analysis of seized drugs. This document provides guidance on the chemical analysis of items and samples related to suspected clandestine drug laboratories. It does not address scene attendance or scene processing. This document provides general recommendations for the analysis of clandestine laboratory evidence and is not a substitute for detailed and validated laboratory policies and technical procedures.

1 Introduction

- 1.1** SWGDRUG considers an understanding of clandestine laboratory synthetic routes and the techniques used in the analysis of related samples to be fundamental to the interpretation and reporting of results. This understanding assures that results and conclusions from methods are reliable and analytical schemes are fit for purpose.
- 1.2** The qualitative and quantitative analyses of clandestine laboratory evidence can require different approaches relative to routine seized drug analyses. Analysts shall understand the limitations of the procedures used in their qualitative and quantitative analyses.
- 1.3** Laboratory management shall ensure that clandestine laboratory synthesis and analysis training be provided through relevant procedures, literature, and practical experience. Practical experience typically includes production, sampling and analysis of clandestine laboratory training samples.
- 1.4** Laboratory management shall ensure that chemical safety and hygiene plans address and mitigate hazards associated with clandestine laboratory evidence.
- 1.5** Laboratory management shall consider customer / local requirements which influence the application of these recommendations.

2 Safety

- 2.1** Many items seized at clandestine laboratories may be intrinsically dangerous. These may include items of unknown composition and chemicals that have not been fully characterized and whose specific hazards are not known. Therefore, caution must be exercised and routine

safety protocols may not be sufficient.

2.2 The following are required in addition to the routine laboratory safety program in place for the analysis of seized drugs (see Part IVA --- Health and Safety):

- ✱ safety procedures and in the use of safety and protective equipment for all staff responsible for handling items
- ✱ protective breathing equipment
- ✱ listings of the relevant hazards (e.g. MSDS) associated with components commonly found at clandestine laboratory sites and knowing what they mean
- ✱ accident prevention, emergency response procedures, and incident reporting protocols

2.3 The handling, analysis, and storage of items seized from clandestine laboratories require additional procedures, facilities and equipment. (see Part IVA --- Physical Plant): Examples are:

- ✱ specialized ventilation equipment (e.g. fume hoods) to prevent exposure to harmful fumes and vapors
- ✱ provision of personal protective equipment such as safety glasses, chemical resistant gloves, laboratory coats, respirators, face masks, and air monitors
- ✱ maintenance of a clean, uncluttered workspace
- ✱ specialized emergency equipment stations
- ✱ chemical disposal and destruction facilities and procedures
- ✱ specialized evidence receipt, storage and disposal requirements designed to mitigate expected dangers (e.g. limited sample size, proper packaging of reactive materials, use of absorbents, properly ventilated storage)

2.4 Analysts shall be aware of the hazards associated with clandestine laboratories samples. Examples are:

- ✱ extracting from strong acids and bases (e.g. hydriodic acid, sodium hydroxide)
- ✱ handling fuming acids and bases (e.g. hydrochloric acid, ammonia)
- ✱ poisonous gasses (e.g. phosphine, chlorine, hydrogen sulfide) and their potential release from evidence during analysis
- ✱ poisonous, carcinogenic, and mutagenic materials (e.g. mercuric chloride, chloroform, potassium cyanide)
- ✱ reactive and air sensitive materials (e.g. white phosphorus, lithium)
- ✱ potential testing incompatibilities (e.g. phosphorus with Raman, color test reagents with cyanide salts, exothermic reactions)

- ✱ radioactive materials (e.g. thorium)
- ✱ volatile and flammable solvents (e.g. acetone, diethyl ether, methylated spirits)

3 Sample selection for analysis

- 3.1** The primary purpose of analysis is to prove or disprove allegations of clandestine drug syntheses. Accordingly, analysts must select items which relate to the manufacturing process.
- 3.2** Not all items seized at a clandestine laboratory site may need to be analyzed. It is recommended that information be shared between the analyst and on-scene personnel to aid in sample selection.
- 3.3** Items should be selected for analysis, based on jurisdictional requirements, and which are likely to contain:
- ✱ finished product
 - ✱ intermediates
 - ✱ precursors
 - ✱ key reagents
 - ✱ reaction mixtures
- 3.4** Some of the following types of items may be analyzed as they can assist in determining the chemical reaction(s) undertaken and the scope of the clandestine laboratory:
- ✱ materials that appear to be waste
 - ✱ unlabeled materials that appear to be contaminated solvents, acids, or bases
 - ✱ samples from contaminated equipment
- 3.5** Items that are readily obtained from local retail stores and are sold from reputable manufacturers/distributors may not need to be analyzed, particularly if collected from sealed and labeled containers. These include:
- ✱ solvents (e.g. toluene, mineral spirits)
 - ✱ acids (e.g. hydrochloric acid, sulfuric acid)
 - ✱ bases (e.g. sodium hydroxide, ammonia water)

4 Analysis

- 4.1** Substances whose presence are reported or contribute to formulating

reported conclusions shall be identified with an adequate analytical scheme.

4.2 Where possible, the identification of organic compounds shall follow the guidelines for the analysis of seized drugs (see Part III B).

4.3 The discriminating power of analytical techniques for the identification of inorganic materials depends on the particular analyte. In each case the analytical scheme shall:

- ✱ have sufficient discriminating power to identify the material to the exclusion of others (e.g. identification of both the cation and anion in salts)
- ✱ utilize two or more techniques, preferably from different analytical groups described below

4.4 The following list of analytical groups and techniques are in no particular order and are not exhaustive. Analytical techniques must be selected which provide sufficient discriminating power for each analyte. Some techniques may not be useful for particular analytes and each must be evaluated to determine suitability.

4.4.1 Analytical Group 1: Elemental Analysis Techniques — these techniques may provide positive results for elements present in a sample but typically require additional tests to distinguish forms (e.g. oxidation state).

- ✱ X-Ray Fluorescence (XRF)
- ✱ Energy Dispersive X-Ray Detectors for Scanning Electron Microscopes (SEM-EDX)
- ✱ Atomic Absorption Spectroscopy
- ✱ Atomic Emission Spectroscopy and Flame Tests (an attached spectrometer significantly increases the discriminating power relative to flame tests)
- ✱ Mass Spectrometry (utilizing Inductively Coupled Plasma sources or for elements with unique isotopic abundance patterns)

4.4.2 Analytical Group 2: Structural Elucidation Techniques — these techniques may have high discriminating power for polyatomic analytes.

- ✱ Nuclear Magnetic Resonance (NMR)
- ✱ Infrared Spectroscopy (IR and FTIR)
- ✱ Raman Spectroscopy
- ✱ UV-Vis & Fluorescence Spectroscopy

- ✳ Mass Spectrometry

4.4.3 **Analytical Group 3: Separation Techniques** — these techniques can be valuable for mixtures and for distinguishing different forms of an element (e.g. phosphate and phosphite).

- ✳ Capillary Electrophoresis
- ✳ Ion Chromatography
- ✳ Liquid Chromatography
- ✳ Gas Chromatography
- ✳ Thin Layer Chromatography

4.4.4 **Analytical Group 4: Chemical Properties** — These techniques involve observations of chemical changes. Utilizing several of these techniques, in series or combination, can often increase discriminating power.

- ✳ Solubility and miscibility tests
- ✳ Spot and precipitation tests
- ✳ Microcrystalline tests
- ✳ pH (of liquids or vapors)
- ✳ Radioactive decay
- ✳ Flammability
- ✳ Reactivity with water, air, or other materials

4.4.5 **Analytical Group 5: Physical Properties** — These techniques involve observations of physical properties. The discriminating power of these techniques depends on the measuring device.

- ✳ Physical state or states
- ✳ Phase transitions including melting points, boiling points, sublimation temperature and vapor pressure
- ✳ Density (relative density and density of mixtures have reduced discriminating power)
- ✳ Color
- ✳ Viscosity and surface tension
- ✳ Refractive index
- ✳ Crystal forms measured with polarized light microscopy or x-ray diffraction techniques

4.5 If limited or qualified conclusions are sufficient (e.g. basic aqueous layer, non-polar organic solvent, a material containing the element phosphorus), tests of limited discriminating power may be utilized within an analytical scheme.

- 4.6** Analytical reference materials may not be available for the analysis of intermediates and byproducts. In these cases, samples taken from a test reaction in conjunction with suitable reference literature may be used for comparison purposes.
- 4.7** Quantitative measurements of clandestine laboratory samples have an accuracy which is dependent on sampling and, if a liquid, on volume calculations. Accordingly, these measurements and calculations may be based on estimates. Under these conditions, a rigorous calculation of measurement uncertainty is often not possible or necessary and the uncertainty may best be conveyed by using a qualifier statement on the report (e.g. approximately, not to exceed, no less than).

5 Yield and capacity calculations

- 5.1** Yield and capacity calculations can be achieved from a number of approaches and shall be based on relevant case information, suitable literature, laboratory and jurisdictional requirements.
- 5.2** Reported yields and capacities shall be based upon information documented in the laboratory case file.
- 5.3** Calculated yields can be expressed as theoretical or expected.
 - 5.3.1** SWGDRUG recommends that reported yields be accompanied with an explanation clarifying the limitations or considerations.
 - 5.3.1.1** Theoretical yields are calculated based on the amount of known chemical, the stoichiometry of the reaction used in the clandestine laboratory and the product. Theoretical yields are not achievable in practice and their reporting can be misinterpreted.
 - 5.3.1.2** Expected yields are calculated based upon published data, experience, or practical experimentation. Expected yields can be highly variable based upon the factors listed below.
- 5.4** In calculating expected yields and capacities in clandestine laboratories, many different sources of information can be used. Each case is different and will have a different set of evidence from which to draw information, including, but not limited to:

- ✧ amounts of finished products, precursors, or essential chemicals present
- ✧ amount of waste present
- ✧ size of reaction vessels and equipment
- ✧ volume and quantity of containers
- ✧ type / quantity of equipment and chemicals used
- ✧ state of equipment and premises (e.g. cleanliness of site and equipment)
- ✧ the apparent skill and laboratory practice of the operator
- ✧ the procedures (i.e. recipe) followed by the operator

5.5 In addition to observations about the clandestine laboratory site itself, other pieces of evidence can lead to an understanding of yields and capacities, including, but not limited to:

- ✧ length of time the laboratory has been in operation
- ✧ intercepted conversations
- ✧ statements made by the clandestine laboratory operator during an interview/interrogation
- ✧ documents describing purchases of equipment, precursors, or reagents
- ✧ photographs of the clandestine laboratory site and other related areas.
- ✧ records kept by the clandestine laboratory operator (e.g. seized recipes or records of previously manufactured quantities)

5.6 When calculating capacity, ensure that the values were not obtained from the same source (e.g. empty blister packs and tablet waste).

6 Reports and conclusions

6.1 Communications and reports, either written or verbal, shall be based upon all of the available and relevant information and with clearly stated assumptions and conditions.

6.2 There are many facets to a clandestine laboratory investigation, such as:

- ✧ the illicit drug being made
- ✧ the synthetic route being utilized
- ✧ the type of equipment found at the site
- ✧ the past/potential production at the site
- ✧ the final form of the illicit drug
- ✧ the batch size at the site
- ✧ whether a tableting / encapsulating operation was present

- 6.3** Factors to consider in determining what to report include, but are not limited to:
- ✱ jurisdictional requirements
 - ✱ governing body (agency) requirements
 - ✱ customer requests
 - ✱ potential exculpatory information
 - ✱ samples / analytes which represent the multiple stages in a reaction process
- 6.4** Laboratories should have documented policies establishing protocols for reviewing verbal information and conclusions should be subject to technical review whenever possible. It is acknowledged that responding to queries in court or investigative needs may present an exception.
- 6.5** When technical reviews are conducted, the individual reviewing the conclusions must be knowledgeable in the processing, analysis, and reporting of clandestine laboratory seizures.

7 Training

- 7.1** Analysis and interpretation of a clandestine laboratory case requires specialized skills. The main objective of clandestine laboratory training programs should be to provide new analysts with a sound education in the fundamental areas of clandestine laboratory evidence analysis. These guidelines assume the student is qualified as a seized drug analyst.
- 7.2** Analysts shall receive training which will enable them to safely perform the analysis of clandestine drug laboratory samples.
- 7.3** Analysts shall receive training which will enable them to assist in investigation of clandestine drug syntheses. Aspects of this training may include:
- ✱ chemical separation techniques (e.g. acid/base extractions, ion pair extractions, precipitation)
 - ✱ production estimates
 - ✱ study of pertinent drug syntheses by various routes
 - ✱ training on intermediates and route specific by-products
 - ✱ knowledge of common and alternative sources of chemicals
 - ✱ training in inorganic chemistry, analysis techniques, and interpretation
 - ✱ common terminology used in organic chemistry and synthesis
 - ✱ application of critical thinking and problem solving skills to the evaluation of all case information (e.g. officer and scene reports, recipes, chemical data)

- ✧ the ability to recognize when additional information is required, identify sources for that information (journals, monographs, underground references), critically evaluate the reference and apply that knowledge to case information
- ✧ legal issues and courtroom testimony

7.4 Analysts should stay current in the field of clandestine drug manufacturing and clandestine laboratory investigations. Examples of this element include:

- ✧ joining regional, national, and international scientific organizations
- ✧ attending conferences specializing in clandestine drug manufacture
- ✧ receiving training by qualified instructors covering current trends and reviews
- ✧ reading pertinent scientific literature
- ✧ monitoring relevant illicit literature and sites

PART IV A

QUALITY ASSURANCE/GENERAL PRACTICES

1 Introduction

It is the goal of a laboratory's drug analysis program to provide the customers of the laboratory's services access to quality drug analysis. It is the goal of these recommendations in PART IV A to provide a quality framework for management of the processing of drug casework, including handling of evidentiary material, management practices, analysis and reporting. These are minimum recommendations for practice.

The term "evidence" has many meanings throughout the international community. In this document it is used to describe drug exhibits that enter a laboratory system.

2 Quality management system

A documented quality management system shall be established and maintained.

- 2.1** Personnel responsible for this shall be clearly designated and shall have direct access to the highest level of management concerning laboratory policy.
- 2.2** The quality management system shall cover all procedures and reports associated with drug analysis.

3 Personnel

3.1 Job description

The Job descriptions for all personnel should include responsibilities, duties and required skills.

3.2 Designated personnel and responsibilities

An individual (however titled) may be responsible for one or more of the following duties:

- 3.2.1** Quality Assurance Manager: A designated person who is responsible for maintaining the quality management system (including an annual review of the program) and who monitors compliance with the program.

- 3.2.2** Health & Safety Manager: A designated person who is responsible for maintaining the Laboratory Health and Safety program (including an annual review of the program) and monitors compliance with the program.
- 3.2.3** Technical Support Personnel: Individuals who perform basic laboratory duties, but do not analyze evidence.
- 3.2.4** Technician/Assistant Analyst: A person who analyzes evidence, but does not issue reports for court purposes.
- 3.2.5** Analyst: A designated person who:
- a) examines and analyzes seized drugs or related materials, or directs such examinations to be done
 - b) independently has access to unsealed evidence in order to remove samples from the evidentiary material for examination AND
 - c) as a consequence of such examinations, signs reports for court or other purposes.
- 3.2.6** Supervisor: A designated person who has the overall responsibility and authority for the technical operations of the drug analysis section. Technical operations include, but are not limited to protocols, analytical methodology, and technical review of reports.

3.3 Qualifications/Education

- 3.3.1** Technical Support Personnel shall
- a) have education, skills and abilities commensurate with their responsibilities AND
 - b) have on-the-job training specific to their position.
- 3.3.2** Technicians/Assistant Analysts shall
- a) have education, skills and abilities commensurate with their responsibilities AND
 - b) have on-the-job training specific to their position.
- 3.3.3** Analysts shall meet educational requirements stated in PART II -- Education and Training (Section 2).

3.3.4 Supervisors shall

- a) meet all the requirements of an analyst (3.3.3),
- b) have a minimum of two (2) years of experience as an analyst in the forensic analysis of drugs and
- c) demonstrate knowledge necessary to evaluate analytical results and conclusions.

3.4 Initial training requirements

Initial training requirements for analysts are defined in PART II – Education and Training (Section 4).

3.5 Maintaining competence

Continuing professional development for analysts is defined in PART II – Education and Training (Section 3).

4 Physical plant

- 4.1** Laboratories shall provide a healthy, safe and secure environment for its personnel and operations.
- 4.2** Laboratories shall contain adequate space to perform required analytical functions and prevent contamination.
- 4.3** Chemical fume hoods shall be provided. They shall be properly maintained and monitored according to an established schedule.
- 4.4** A laboratory cleaning schedule should be established and implemented.
- 4.5** Adequate facilities shall be provided to ensure the proper safekeeping of evidence, standards and records.
- 4.6** Appropriately secured storage shall be provided to prevent contamination of chemicals and reagents.

5 Evidence control

Laboratories shall have and follow a documented evidence control system to ensure the integrity of physical evidence.

5.1 Receiving and identifying evidence

Laboratories shall maintain records of requests for analysis and of the respective items of evidence. A unique identifier shall be assigned to each case file or record. For chain-of-custody purposes, the evidence shall be compared to the submission documentation, any significant observations of irregularity shall be documented in the case file or record, and the submitter informed promptly. This file or record shall include, at least, the following:

- submission documents or copies
- identity of party requesting analysis and the date of request
- description of items of evidence submitted for analysis
- identity of the person who delivers the evidence, along with date of submission
- for evidence not delivered in person, descriptive information regarding mode of delivery and tracking information
- chain of custody record
- unique case identifier.

5.2 Integrity of evidence

Evidence shall be properly secured (e.g., sealed). Appropriate storage conditions shall ensure that, insofar as possible, the composition of the seized material is not altered. All items shall be safeguarded against loss or contamination. Any alteration of the evidence (e.g. repackaging) shall be documented. Procedures shall be implemented to assure that samples are and remain properly labeled throughout the analytical process.

5.3 Storage of evidence

Access to the evidence storage area shall be granted only to persons with authorization and access shall be controlled. A system shall be established to document a chain of custody for evidence in the laboratory.

5.4 Disposition of evidence

Records shall be kept regarding the disposition (e.g., return, destruction, conversion to another use) of all items of evidence.

5.5 Documentation retention procedures

All laboratory records such as analytical results, measurements, notes, calibrations, chromatograms, spectra and reports shall be retained in a secure fashion in accordance with jurisdictional requirements.

6 Analytical procedures

6.1 Analytical procedures for drug analysis

- 6.1.1** Laboratories shall have and follow documented analytical procedures.
- 6.1.2** Laboratories shall have in place protocols for the sampling of evidence (See PART III A – Sampling).
- 6.1.3** Work practices shall be established to prevent contamination of evidence during analysis.
- 6.1.4** Laboratories shall monitor the analytical processes using appropriate controls and traceable standards.
- 6.1.5** Laboratories shall have and follow documented guidelines for the acceptance and interpretation of data.
- 6.1.6** Analytical procedures shall be validated in compliance with PART IV B - Validation.
- 6.1.7** When analysts determine the identity of a drug in a sample, they shall employ quality assurance measures to ensure the results correspond to the exhibit. (See Part III B – Drug Identification)

6.2 Verification of drug reference materials

- 6.2.1** The identity of certified reference materials shall be verified prior to their first use.
- 6.2.2** The identity of uncertified reference materials shall be authenticated prior to use by methods such as mixed melting point determination, Mass Spectrometry, Infrared Spectroscopy, or Nuclear Magnetic Resonance Spectroscopy.
- 6.2.3** Verification shall be performed on each new lot of drug reference material.
- 6.2.4** All verification testing shall be documented. The documentation shall include the name of the individual who performed the verification, date of verification, verification test data and reference used in verification.

7 Instrument/Equipment performance

7.1 Instrument performance

Instruments shall be routinely monitored to ensure that proper performance is maintained.

7.1.1 Monitoring should include the use of reference materials, test mixtures, calibration standards, blanks, etc.

7.1.2 Instrument performance monitoring shall be documented.

7.1.3 The manufacturer's operation manual and other relevant documentation for instrumentation should be readily available.

7.2 Equipment

7.2.1 Only suitable and properly operating equipment shall be employed.

7.2.2 Equipment performance parameters should be routinely monitored and documented.

7.2.3 The manufacturer's operation manual and other relevant documentation for each piece of equipment should be readily available.

8 Chemicals and reagents

8.1 Chemicals and reagents used in drug testing shall be of appropriate grade for the tests performed.

8.2 There shall be documented formulations for all chemical reagents produced within the laboratory.

8.3 Documentation for reagents prepared within the laboratory shall include identity, concentration (when appropriate), date of preparation, identity of the individual preparing the reagents, storage conditions (if appropriate) and the expiration date (if appropriate).

8.4 The efficacy of all test reagents shall be checked prior to their use in casework. Results of these tests shall be documented.

8.5 Chemical and reagent containers should be dated and initialed when received and also when first opened.

8.6 Chemical and reagent containers shall be labeled as to their contents.

9 Casework documentation, report writing and review

9.1 Casework documentation

- 9.1.1** Documentation shall contain sufficient information to allow a peer to evaluate case notes and interpret the data.
- 9.1.2** Evidence handling documentation shall include chain of custody, information regarding packaging of the evidence upon receipt, the initial weight/count of evidence to be examined (upon opening), a description of the evidence and communications regarding the case.
- 9.1.3** Analytical documentation should include procedures, standards, blanks, observations, test results and supporting documentation including charts, graphs and spectra generated during an analysis.
- 9.1.4** Casework documentation shall be preserved according to documented laboratory policy.

9.2 Report writing

Reports issued by laboratories shall be accurate, clear, objective, and meet the requirements of the jurisdictions served.

These reports shall include the following information:

- title of report
- identity and location of the testing laboratory
- unique case identifier (on each page)
- clear identification of the end of the report (e.g., Page 3 of 3)
- submitting agency
- date of receipt of evidence
- date of report
- descriptive list of submitted evidence
- identity and signature (or electronic equivalent) of analyst
- results / conclusions
- a list of analytical techniques employed
- sampling (See Part IIIA, Section 6 Reporting)
- uncertainty (see Part IVC Uncertainty).

If elements listed above are not included on the report, the laboratory shall have documented reasons (i.e. specific accreditation, customer or jurisdictional considerations), for not doing so.

9.3 Case review

9.3.1 Laboratories shall have documented policies establishing protocols for technical and administrative case review.

9.3.2 Laboratories shall have a documented policy for resolving case review disagreements between analysts and reviewers.

10 Proficiency and competency testing

Each laboratory shall establish a documented competency testing and proficiency testing program. Each laboratory shall have documented protocols for monitoring the competency and proficiency of its analysts.

NOTE It is recognized that different jurisdictions may define competency and proficiency testing in a manner other than how they are used here. In this context, competency tests measure the ability of the analyst to produce accurate results. Proficiency tests are an ongoing process in which a series of proficiency samples, the characteristics of which are not known to the participants, are sent to laboratories on a regular basis. Each laboratory is tested for its accuracy in identifying the presence (or concentration) of the drug using its usual procedures.

10.1 Proficiency testing

10.1.1 Laboratories shall perform proficiency testing in order to verify the laboratory's performance. The frequency of the proficiency testing shall be, at least, annually. Where possible, at least one of these proficiency tests should be from a recognized external proficiency test provider.

10.1.2 Proficiency test samples should be representative of the laboratory's normal casework.

10.1.3 The analytical scheme applied to the proficiency test should be in concert with normal laboratory analysis procedures.

10.2 Competency testing

10.2.1 Laboratories shall monitor the competency of their analysts annually.

10.2.2 If competency test samples are utilized, they should be representative of the laboratory's normal casework.

10.2.3 The analytical scheme applied to the competency test should be in concert with normal laboratory analysis procedures.

11 Analytical method validation and verification

- 11.1** Method validation is required to demonstrate that methods are suitable for their intended purpose (see PART IV B – Validation).

12 Laboratory audits

- 12.1** Audits of laboratory operations should be conducted at least once a year.
- 12.2** Records of each audit shall be maintained and should include the scope, date of the audit, name of auditor(s), findings and any necessary corrective actions.

13 Deficiency of analysis

In the course of examining seized drug samples and related materials, laboratories may encounter some operations or results that are deficient in some manner. Each laboratory shall have a documented policy to address such deficiencies.

- 13.1** This policy shall include the following:

- a) a definition of a deficiency as any erroneous analytical result or interpretation, or any unapproved deviation from an established policy or procedure in an analysis;

NOTE Deviations from established policy shall have documented management approval.

- b) a requirement for immediate cessation of the activity or work of the individual involved, if warranted by the seriousness of the deficiency, as defined in the documented policy;
- c) a requirement for administrative review of the activity or work of the individual involved;
- d) a requirement for evaluation of the impact the deficiency may have had on other activities of the individual or other analysts;
- e) a requirement for documentation of the follow-up action taken as a result of the review;
- f) a requirement for communication to appropriate employees of any confirmed deficiency which may have implications for their work.

NOTE It should be recognized that to be effective, the definition for "deficiency of analysis" shall be relatively broad. As such, deficiencies may have markedly different degrees

of seriousness. For example, a misidentification of a controlled substance would be very serious and perhaps require that either the methodology or the analyst be suspended pending appropriate remedial action, as determined by management. However, other deficiencies might be more clerical in nature, requiring a simple correction at the first line supervisory level, without any suspension of methodology or personnel. Thus, it may well be advantageous to identify the differing levels of seriousness for deficiencies and make the action required be commensurate with the seriousness.

14 Health and safety

Laboratories shall have a documented health and safety program in place.

14.1 Health and safety requirements

- 14.1.1** All personnel should receive appropriate health and safety training.
- 14.1.2** Laboratories shall operate in accordance with laboratory policy and comply with any relevant regulations.
- 14.1.3** Laboratory health and safety manual(s) shall be readily available to all laboratory personnel.
- 14.1.4** Material Safety Data Sheets shall be readily available to all laboratory personnel.
- 14.1.5** All chemicals, biohazards and supplies shall be stored and disposed of according to applicable government regulations and laboratory policy.
- 14.1.6** Safety hazards such as syringes, items with sharp edges or noxious substances should be so labeled.

15 Additional documentation

In addition to casework documentation, laboratories shall maintain documentation on the following topics:

- test methods/procedures for drug analysis
- reference materials (including source and verification)
- preparation and testing of reagents
- evidence handling protocols
- instrument and equipment calibration and maintenance

- instrument and equipment inventory (e.g., manufacturer, model, serial number, acquisition date)
- proficiency testing
- personnel training and qualifications
- quality assurance protocols and audits
- health, safety and security protocols
- validation data and results
- uncertainty data.

PART IV B

QUALITY ASSURANCE/VALIDATION OF ANALYTICAL METHODS

1 Introduction

1.1 Definition and purpose of validation

Validation is the confirmation by examination and the provision of objective evidence that the particular requirements for a specific intended use are fulfilled. There are numerous documents that address the topic of validation but there are few validation protocols for methods specific to seized drug analysis.

1.2 Analytical scheme

An analytical scheme shall be comprised of validated methods that are appropriate for the analyte.

- 1.2.1** The combinations of methods chosen for a particular analytical scheme shall identify the specific drug of interest, preclude a false positive and minimize false negatives.
- 1.2.2** For quantification the method should reliably determine the amount of analyte present.
- 1.2.3** If validated methods are used from published literature or another laboratory's protocols, then the methods shall be verified within each laboratory.
- 1.2.4** If non-routine validated methods are used, then the method shall be verified prior to use.
- 1.2.5** Verification should, at a minimum, demonstrate that a representative set of reference materials has been carried through the process and yielded the expected results.

1.3 Individual laboratory responsibility

Each laboratory should determine whether their current standard operating procedures have been validated, verified or require further validation/verification.

1.4 Operational environment

All methods shall be validated or verified to demonstrate that they will perform in the normal operational environment when used by individuals expected to utilize the methods on casework.

1.5 Documentation

The entire validation/verification process shall be documented and the documentation shall be retained. Documentation shall include, but is not limited to the following:

- personnel involved
- dates
- observations from the process
- analytical data
- a statement of conclusions and/or recommendations
- authorization approval signature.

1.6 Recommendation

To meet the above requirements, SWGDRUG recommends that laboratories follow the applicable provisions of Section 2 [General Validation Plan] when validating seized drug analytical methods. For further information, see Supplemental Document SD-2 (Preparing Validation Plans, Section I: Analytical Techniques – Elements to Consider and Section II: Example Validation Plan for GC/MS Identification and Quantitation of Heroin).

2 General validation plan

2.1 Purpose/scope

This is an introductory statement that will specify what is being tested, the purpose of the testing and the result(s) required for acceptance.

2.1.1 Performance specification

A list of specific objectives (e.g., trueness and precision) should be determined prior to the validation process.

2.1.2 Process review

After completion of the validation process the objectives should be revisited to ensure that they have been satisfactorily met.

2.2 Analytical method

State exactly the method to be validated. It is essential that each step in the method be demonstrated to perform satisfactorily. Steps that constitute a method for the identification and/or quantification of seized drugs may include:

- visual characterization (e.g., macroscopic examination)
- determination of quantity of sample, which may include:
 - weight
 - volume
 - item count
- sampling (representative or random, dry, homogenized, etc.)
- stability of analyte
- sample preparation
 - extraction method
 - dissolution
 - derivatization
 - crystallization
 - techniques for introducing sample into instrumentation
- instrumental parameters and specifications
 - list the instruments and equipment (e.g., balance and glassware) utilized
 - instrument conditions
- software applications (e.g., software version, macros)
- calculations
 - equation(s) to be used
 - unit specification
 - number of measurements required
 - reference values
 - significant figure conventions
 - conditions for data rejection
 - uncertainty determination.

2.3 Reference materials

Appropriate reference material(s) shall be used for qualitative and quantitative procedures. Traceability of the reference material is required.

2.4 Performance characteristics

2.4.1 Selectivity

Assess the capability of the method to identify/quantify the analyte(s) of interest, whether pure or in a mixture.

2.4.2 Matrix effects

Assess the impact of any interfering components and demonstrate that the method works in the presence of substances that are commonly encountered in seized drug samples (e.g. cutting agents, impurities, by-products, precursors).

2.4.3 Recovery

May be determined for quantitative analysis.

2.4.4 Accuracy

2.4.4.1 Precision (Repeatability/Reproducibility)

Determine the repeatability and reproducibility of all routine methods. Conditions under which these determinations are made shall be specified.

NOTE Reproducibility determination may be limited to studies within the same laboratory.

- | | |
|------------------|--|
| 2.4.4.1.1 | Within the scope of the validation, determine acceptable limits for repeatability and reproducibility. |
| 2.4.4.1.2 | For qualitative analysis, run the qualitative method a minimum of ten times. |
| 2.4.4.1.3 | For quantitative analysis run the quantitative method a minimum of ten times. |
| 2.4.4.1.4 | Validation criteria for non-routine methods may differ from what is stated above. |

2.4.4.2 Trueness

Trueness shall be determined for quantitative methods to assess systematic error. Trueness can be assessed through various methods such as:

- comparison of a method-generated value for the reference material with its known value using replicate measurements at different concentrations

- performance of a standard addition method
- comparison to proficiency test results
- comparison with a different validated analytical method.

2.4.5 Range

Determine the concentration or sample amount limits for which the method is applicable.

2.4.5.1 Limit of detection (LOD)

Limit of detection shall be determined for all qualitative methods.

2.4.5.1.1 Determine the lowest amount of analyte that will be detected and can be identified.

2.4.5.1.2 The results obtained at the LOD are not necessarily quantitatively accurate.

2.4.5.2 Limit of quantitation (LOQ)

Limit of Quantitation shall be determined for all quantitative methods. Determine the lowest concentration that has an acceptable level of uncertainty.

2.4.5.3 Linearity

Linearity shall be determined for all quantitative methods.

2.4.5.3.1 Determine the mathematical relationship (calibration curve) that exists between concentration and response over a selected range of concentrations.

2.4.5.3.2 The LOQ effectively forms the lower end of the working range.

2.4.5.3.3 Determine the level of acceptable variation from the calibration curve at various concentrations.

2.4.5.3.4 Determine the upper limits of the working range.

2.4.6 Robustness

Robustness shall be determined for either qualitative or quantitative methods. Alter method parameters individually and determine any changes to accuracy.

2.4.7 Ruggedness

Ruggedness may be determined for either qualitative or quantitative methods. Ruggedness should assess the factors external to the method.

2.4.8 Uncertainty

The contribution of random and systematic errors to method result uncertainty shall be assessed and the expanded uncertainty derived for quantitative methods (see PART IV C – Uncertainty).

3 Quality control

Acceptance criteria for quality control parameters should be adopted prior to implementation of the method.

4 References

- a) *The Fitness for Purpose of Analytical Methods, A Laboratory Guide to Method Validation and Related Topics*, EURACHEM Guide, 1998.
- b) *Federal Register, Part VIII*, Department of Health and Human Services, March 1995, pages 11259-62.
- c) "Validating Analytical Chemistry Methods", Enigma Analytical Training Course (Version 2000-1), Breckenridge, CO, 2000, pages 8-4, 8-5.
- d) "Guidelines for Forensic Science Laboratories", ILAC-G19:2002, page 10.

PART IV C

Quality Assurance/Uncertainty

1 Introduction

This recommendation provides guidance on the concept of uncertainty and its application to the qualitative and quantitative analysis of seized drugs. In this context, uncertainty encompasses limitations of qualitative methods as well as numerical ranges as applied to quantitative analyses.

- 1.1** SWGDRUG considers an understanding of uncertainty to be fundamental to the interpretation and reporting of results.
- 1.2** The term “uncertainty” does not imply doubt; rather, its consideration provides assurance that results and conclusions from methods and analytical schemes are fit for purpose.
- 1.3** SWGDRUG recommends the concept of uncertainty be considered for all analytical results.
- 1.4** Laboratory management shall ensure that uncertainty be addressed through the provision of training, procedures and documentation.
- 1.5** Laboratory management should consider customer requirements which influence the application of uncertainty.

1.6 Benefits

The benefits of determining and understanding uncertainty include:

- Enhancing confidence through increased understanding of results
- Providing a mechanism to express the reliability of results
- Enabling the laboratory and customer to evaluate the fitness for purpose of results
- Facilitating the identification of procedural limitations and providing a basis for improvement
- Complying with accreditation requirements.

1.7 Application of uncertainty

Qualitative and quantitative analyses require different approaches. Analysts shall understand the limitations of qualitative and quantitative determinations and have tools to estimate a value for measurement uncertainty of relevant, but not necessarily all, numerical results. In this regard, efforts should be made to use the vocabulary, symbols, and

formatting expressed in documents published by a Standards Developing Organization (SDO) such as ISO and ASTM International.

2 Qualitative Analysis

The identification of seized drugs requires the combination of methods to form an analytical scheme (see PART III B - Methods of Analysis/Drug Identification).

- 2.1** Individual methods have limitations and, consequently, uncertainty. Uncertainty of qualitative methods is not typically expressed in numerical terms.
- 2.2** Understanding these limitations enables the laboratory or analyst to build an appropriate analytical scheme to correctly identify a drug or chemical.
 - 2.2.1** It is expected that, in the absence of unforeseen circumstances, an appropriate analytical scheme effectively results in no uncertainty in reported identifications.
 - 2.2.2** Relevant limitations of an analytical scheme (e.g., inability to differentiate isomers, unavailability of reference material) should be documented and may need to be included in the report (see Section 5.2.1).

3 Quantitative Measurements

- 3.1** Quantitative measurements have an associated uncertainty, which is defined as a parameter that “characterizes the dispersion of the values that could reasonably be attributed to the particular quantity subject to measurement or characteristic subject to test” (see Glossary).
- 3.2** A rigorous calculation of measurement uncertainty is not always required.
 - 3.2.1** A laboratory shall understand the contributing factors of measurement uncertainty for each analytical procedure and evaluate them with respect to customer, accreditation or jurisdictional requirements.
 - 3.2.2** Where a value is critical, such as a weight or purity level close to a statutory threshold, an appropriate measurement uncertainty estimation shall be applied.
- 3.3** Primary numerical values reported in the analysis of seized drugs are weight and purity. Where other values are measured (e.g., size, volume, estimated tablet numbers), the same principles stated herein apply.

4 Estimation of measurement uncertainty for quantitative determinations

4.1 Sources of uncertainty for weight determination

4.1.1 The uncertainty of a reported value is dependant on the weighing process. Factors for consideration include:

- Single versus multiple items (number of weighing operations)
- Taring of a weighing vessel as a separate weighing operation
- Extrapolation of population weight from limited sampling of multiple items
- Aggregate weighings
- Incomplete recovery of material from the packaging
- Balance selection (e.g., readability, capacity, calibration uncertainty)
- Balance operation (e.g., sample placement on pan, environmental conditions).

4.1.2 For further information and examples of estimation of measurement uncertainty for weight determinations, see Supplemental Document SD-3 (Measurement Uncertainty for Weight Determinations in Seized Drug Analysis).

4.2 Sources of uncertainty for purity determination

The uncertainty of a reported purity value is dependant upon the entire quantitation process. Factors for consideration include:

- Sampling plan (e.g., handling of multiple exhibits)
 - Sample homogeneity
- Analytical method
 - Sample preparation (e.g., sample size, matrix effects, solubility)
 - Analytical technique
 - Reference material (e.g., purity of standard)
 - Equipment and instrument properties (e.g., glassware, pipetters, balances, chromatographs)
 - Concentration of analyte
 - Environmental conditions.

4.3 Factors relevant to estimation of measurement uncertainty

4.3.1 When estimating measurement uncertainty, the following sources of error shall be considered:

4.3.1.1 Analytical Error: Systematic and random error both contribute to measurement uncertainty and shall be addressed through method validation and quality assurance practices (Part IV B). SWGDRUG recommends that for all validated procedures, systematic error is characterized and minimized.

4.3.1.2 Sampling Error: The sample and sampling procedure are often the greatest contributors to measurement uncertainty.

4.3.2 Where appropriate, confidence levels (e.g., 95% or 99.7%) shall be selected based on considerations relevant to the analytical context.

4.3.3 Uncertainty information shall be recorded in validation documents and/or case records.

4.4 Approaches for estimating measurement uncertainty

4.4.2 Uncertainty budget approach

4.4.2.1 In this approach all sources of error are separately identified and tabulated.

4.4.2.2 A value is assigned to each source of error (collectively or individually) using either:

- empirical data (e.g., from validation process, historical performance data, control chart data, proficiency tests)
- published data (e.g., volumetric glassware tolerances)
- combination of empirical and published data.

NOTE: Control chart data, including measurement quality assurance, should be derived from multiple data points over time and is expected to capture the typical variations of realistic laboratory processes.

4.4.2.3 Where a source has an uncertainty which is insignificant compared to other sources, it can be excluded.

4.4.2.4 The remaining significant values are used to calculate the combined standard uncertainty and expanded uncertainty.

4.4.3 Non-budget approaches

- 4.4.3.1 The sources of uncertainty that are separately assessed in the budget method are collectively assessed by experimental measurement. In this approach data obtained from a statistically significant number of replicate analyses utilizing a validated method with an appropriate sampling plan may be utilized to calculate the standard or expanded uncertainty.
- 4.4.3.2 An alternate approach involves the use of two standard deviations (2σ) of the test method results from reproducibility data from the validation studies. This provides an approximation of the measurement uncertainty for non-critical values.

5 Reporting of uncertainty

5.1 Reporting

Uncertainty should be reported when it may impact the use of a result by the customer. Factors which influence the decision to report uncertainty include:

5.1.1 Jurisdictional

- Prevailing statutory requirement
- Relevant governing body (agency) requirements
- Customer requests
- Potential exculpatory value

5.1.2 Types of Analysis

- Qualitative: Qualitative results where limitations of analytical scheme are known and relevant (e.g., inability to differentiate isomers, unavailability of reference material)
- Quantitative: Quantitative measurements where a value is critical (e.g., weight or purity level close to a statutory threshold)

5.1.3 Laboratory accreditation requirements

5.2 Reporting Examples

Reporting requirements and styles differ among agencies. The examples listed below are drawn from laboratories with varied requirements.

5.2.1 Qualitative Results

- 5.2.1.1 Contains ephedrine or pseudoephedrine. Item tested: 5.2 grams net.
- 5.2.1.2 Visual examination determined that the physical characteristics are consistent with a Schedule IV pharmaceutical preparation containing Diazepam. There was no apparent tampering of the dosage units and no further tests are being conducted.
- 5.2.1.3 Contains cocaine (salt form not determined)

5.2.2 Quantitative Results

Factors to be considered when reporting measurement uncertainty include use of significant figures, confidence intervals and rounding/truncating of results.

- 5.2.2.1 Active drug ingredient (established or common name)
methamphetamine hydrochloride
Gross weight: 25.6 grams
Net weight: 5.2 grams
Conc. or purity: 54.7% ($\pm 2.8\%$)*
Amount of actual drug: 2.8 grams
Reserve weight: 5.1 grams

* This value represents the quantitative uncertainty measurement estimate for the laboratory system.

- 5.2.2.2 Positive for cocaine in the sample tested
Net weight of total sample: 5.23 grams ± 0.03 grams
Quantitation: 54.7% $\pm 2.8\%$

- 5.2.2.3 Sample tested positive for cocaine
Net weight: 5.23 grams
Purity: 54.7%
Confidence Range: $\pm 2.8\%$ *
Calculated net weight of drug: 2.8 grams of cocaine

*Confidence range refers to a 95% confidence level.

- 5.2.2.4 Cocaine was identified in the Item 1 powder at a purity of $65 \pm 9\%$ (99.7% confidence level). The Item 1 powder weighed 800 ± 4 mg (99.7% confidence level).

5.2.2.5 White powder: 5.6 grams

The range of heroin concentration identified in the sample was not less than 53.2% and not more than 56.2%.

6 Training

6.1 Individuals responsible for determining, evaluating and documenting uncertainty in the context of seized-drug analysis shall be capable of competently demonstrating familiarity with foundational concepts and principles of estimating uncertainty.

6.1.1 Useful topics to review include:

- General metrology to include: terminology, symbols, formulae, publications, international organizations, and global application as related to seized-drug analysis
- The concepts of random and systematic error, accuracy, precision (repeatability, reproducibility, and their conditions), statistical control, standard and expanded uncertainty, correlation and propagation of error
- Reporting conventions including use of significant figures, truncation and rounding
- Basic statistics (descriptive and inferential) to include: measures of central tendency (e.g., median), measures of variation, statistical modeling, sampling, probability, confidence interval, and significance level

6.2 All analysts shall be capable of explaining their laboratory's procedures for evaluating uncertainty of qualitative and quantitative analyses.

7 References

7.1 Eurachem/CITAC Guide: *The Expression of Uncertainty in Qualitative Testing*, Committee Draft September 2003.

7.2 *GUM, Evaluation of measurement data — Guide to the expression of uncertainty in measurement Published by the Joint Committee for Guides in Metrology (JCGM), JCGM 100:2008.*

- 7.3** *Guidelines for Evaluation and Expressing the Uncertainty of NIST Measurement Results*, National Institute of Standards and Technology, NIST Technical Note 1297, 1994 Edition.
- 7.4** *General requirements for the competence of testing and calibration laboratories* International Organization for Standardization, ISO/IEC 17025: 2005.
- 7.5** *Guide for the use of the International System of Units (SI)*, Taylor, B.N., National Institute of Standards and Technology, April 1995.
- 7.6** *Standard Practice of Using Significant Digits in Test Data to Determine Conformance with Specifications*, ASTM E29, West Conshohocken, PA.
- 7.7** *Quantifying Uncertainty in Analytical Measurements*, Eurachem, 2000, 2nd ED.
- 7.8** *Experimental Statistics*, M. Natrella, National Bureau of Standards (NBS), USA 1966.
- 7.9** ISO 3534-1 *Statistics — Vocabulary and symbols Part 1: General statistical terms and terms used in probability*, ISO 3534-2 *Statistics — Vocabulary and symbols Part 2: Applied statistics* International Organization for Standardization, Switzerland, 2006.
- 7.10** ISO Guide 99:2007 *The International Vocabulary of Basic and General Terms in Metrology*, International Organization for Standardization, Switzerland, 2007.
- 7.11** ISO 5725-1 *Accuracy (Trueness and Precision) of Measurement Methods and Results Part 1: General Principles and Definitions* International Organization for Standardization, Switzerland, 1994.
- 7.12** *The Uncertainty of Measurements. Physical and Chemical Metrology Impact and Analysis*. Kimothi, S.K., Milwaukee: American Society for Quality, 2002.
- 7.13** *Fundamentals of Analytical Chemistry*, 8th Edition, Skoog, D.A., et al. Brooks Cole, 2003.
- 7.14** *Measurement Uncertainty Arising from Sampling: A Guide to Methods and Approaches. Eurachem/CITAC Guide, 1st edition*, 2007.
- 7.15** ASTM E2655 *Standard Guide for Reporting Uncertainty of Test Results and Use of the Term Measurement Uncertainty in ASTM Test Methods*.

ANNEX A

SWGDRUG GLOSSARY OF TERMS AND DEFINITIONS

A.1 Introduction

This glossary of terms and definitions has been developed and adopted by the SWGDRUG core committee from a variety of sources that are listed in endnotes. In some instances, the core committee modified existing definitions or created definitions where none could be found in standard references.

A.2 Terms and definitions

A.2.1 accuracy

closeness of agreement between a test result or measurement result and the true value

NOTE 1 In practice, the accepted reference value is substituted for the true value.

NOTE 2 The term “accuracy”, when applied to a set of test or measurement results, involves a combination of random components and a common systematic error or bias component.

NOTE 3 Accuracy refers to a combination of trueness and precision.

[ISO 3534-2:2006]

A.2.2 analyst

a designated person who:

- examines and analyzes seized drugs or related materials, or directs such examinations to be done,
 - independently has access to unsealed evidence in order to remove samples from the evidentiary material for examination and,
 - as a consequence of such examinations, signs reports for court or other purposes
- [SWGDRUG]

A.2.3 analyte

the component of a system to be analyzed

[IUPAC]

A.2.4 audit

systematic, independent and documented process for obtaining audit evidence and evaluating it objectively to determine the extent to which audit criteria are fulfilled

[ISO 9000:2005 (E)]

A.2.5 bias

the difference between the expectation of the test results and an accepted reference value.

[ASTM E 177-06b, ASTM E456-06]

A.2.6 blank

specimen or sample not containing the analyte or other interfering substances
[Modified UNODC Definition]

A.2.7 byproduct

a secondary or incidental product of a manufacturing process.
[Collins English Dictionary - Complete & Unabridged 10th Edition]

A.2.8 calibration

operation that, under specified conditions, in a first step, establishes a relation between the quantity values with measurement uncertainties provided by measurement standards and corresponding indications with associated measurement uncertainties and, in a second step, uses this information to establish a relation for obtaining a measurement result from an indication

NOTE 1 A calibration may be expressed by a statement, calibration function, calibration diagram, calibration curve, or calibration table. In some cases, it may consist of an additive or multiplicative correction of the indication with associated measurement uncertainty.

NOTE 2 Calibration should not be confused with adjustment of a measuring system, often mistakenly called "self-calibration", nor with verification of calibration.

[VIM 2008]

A.2.9 capacity

the amount of finished product that could be produced, either in one batch or over a defined period of time, and given a set list of variables.

[SWGDRUG]

A.2.10 catalyst

a substance whose presence initiates or changes the rate of a chemical reaction, but does not itself enter into the reaction.

[ASTM-D6161]

A.2.11 certified reference material (CRM)

reference material characterized by a metrologically valid procedure for one or more specified properties, accompanied by a certificate that provides the value of the specified property, its associated uncertainty, and a statement of metrological traceability

NOTE 1 The concept of value includes qualitative attributes such as identity or sequence. Uncertainties for such attributes may be expressed as probabilities.

NOTE 2 Metrologically valid procedures for the production and certification of reference materials are given in, among others, ISO Guides 34 and 35.

NOTE 3 ISO Guide 31 gives guidance on the contents of certificates.

NOTE 4 VIM has an analogous definition (ISO/IEC Guide 99:2007, 5.14).

[ISO GUIDE 30:2008]

A.2.12 chain of custody

procedures and documents that account for the integrity of a specimen or sample by tracking its handling and storage from its point of collection to its final disposition

[UNODC]

A.2.13 clandestine

secret and concealed, often for illicit reasons.

[Collins English Dictionary - Complete & Unabridged]

A.2.14 combined standard uncertainty

standard uncertainty of the result of a measurement when that result is obtained from the values of a number of other quantities, equal to the positive square root of a sum of terms, the terms being the variances or covariances of these other quantities weighted according to how the measurement result varies with changes in these quantities

[GUM 2008]

A.2.15 control

material of established origin that is used to evaluate the performance of a test or comparison

[ASTM E1732-09]

A.2.16 deficiency of analysis

any erroneous analytical result or interpretation, or any unapproved deviation from an established policy or procedure in an analysis

[SWGDRUG]

A.2.17 detection limit

the lowest concentration of analyte in a sample that can be detected, but not necessarily quantitated under the stated conditions of the test

[EURACHEM]

A.2.18 expanded uncertainty (U)

quantity defining an interval about a result of a measurement that may be expected to encompass a large fraction of the distribution of values that could reasonably be attributed to the measurand

NOTES

1. The fraction may be regarded as the coverage probability or level of confidence of the interval.
2. To associate a specific level of confidence with the interval defined by the expanded uncertainty requires explicit or implicit assumptions regarding the probability distribution characterized by the measurement result and its combined standard uncertainty. The level of confidence that may be attributed to this interval can be known only to the extent to which such assumptions can be justified.
3. An expanded uncertainty U is calculated from a combined standard uncertainty u_c and coverage factor k using: $U = k \times u_c$

[EURACHEM, GUM 2008]

A.2.19 false negative

Test result that states that an analyte is absent, when, in fact, it is present above the established limit of detection for the analyte in question

[SWGDRUG]

A.2.20 false positive

test result that states that an analyte is present, when, in fact, it is not present or, is present in an amount less than a threshold or designated cut-off concentration

[SWGDRUG]

A.2.21 finished product

a manufactured product ready for use.

[SWGDRUG]

A.2.22 intermediate

substance that is manufactured for and consumed in or used for chemical processing to be transformed into another substance.

[ASTM- F2725]

A.2.23 limit of detection

see A.2.13 *detection limit*

A.2.24 limit of quantitation

the lowest concentration of an analyte that can be determined with acceptable precision (repeatability) and accuracy under the stated conditions of the test

[EURACHEM]

A.2.25 linearity

defines the ability of the method to obtain test results proportional to the concentration of analyte

NOTE The Linear Range is by inference the range of analyte concentrations over which the method gives test results proportional to the concentration of the analyte.

[EURACHEM]

A.2.26 pharmaceutical identifiers

physical characteristics of tablets, capsules or packaging indicating the identity, manufacturer, or quantity of substances present

[SWGDRUG]

A.2.27 population

the totality of items or units of material under consideration

[ASTM E456-06]

A.2.28 precision

closeness of agreement between independent test/measurement results obtained under stipulated conditions

NOTE 1 Precision depends only on the distribution of random errors and does not relate to the true value or the specified value.

NOTE 2 The measure of precision is usually expressed in terms of imprecision and computed as a standard deviation of the test results or measurement results. Less precision is reflected by a larger standard deviation.

NOTE 3 Quantitative measures of precision depend critically on the stipulated conditions. Repeatability conditions and reproducibility conditions are particular sets of extreme stipulated conditions.

[ISO 3534-2:2006]

A.2.29 precursor

a chemical that is transformed into another compound, as in the course of a chemical reaction, and therefore precedes that compound in the synthetic pathway.

[Webster's Unabridged Dictionary of the English Language]

A.2.30 procedure

specified way to carry out an activity or process

NOTES

1. Procedures can be documented or not.
2. When a procedure is documented, the term "written procedure" or "documented procedure" is frequently used. The document that contains a procedure can be called a "procedure document."
[ISO 9000:2005 (E)]

A.2.31 proficiency testing

ongoing process in which a series of proficiency specimens or samples, the characteristics of which are not known to the participants, are sent to laboratories on a regular basis. Each laboratory is tested for its accuracy in identifying the presence (or concentration) of the drug using its usual procedures. An accreditation body may specify participation in a particular proficiency testing scheme as a requirement of accreditation.

[UNODC]

A.2.32 qualitative analysis

analysis in which substances are identified or classified on the basis of their chemical or physical properties, such as chemical reactivity, solubility, molecular weight, melting point, radiative properties (emission, absorption), mass spectra, nuclear half-life, etc. See also A.2.29 *quantitative analysis*

[IUPAC]

A.2.33 quality assurance

part of quality management focused on providing confidence that quality requirements will be fulfilled.

[ISO 9000:2005 (E)]

A.2.34 quality management

coordinated activities to direct and control an organization with regard to quality

NOTE Direction and control with regard to quality generally includes establishment of the quality policy and quality objectives, quality planning, quality control, quality assurance and quality improvement.

[ISO 9000:2005 (E)]

A.2.35 quality manual

document specifying the quality management system of an organization

NOTE Quality manuals can vary in detail and format to suit the size and complexity of an individual organization.

[ISO 9000:2005 (E)]

A.2.36 quantitative analysis

analyses in which the amount or concentration of an analyte may be determined (estimated) and expressed as a numerical value in appropriate units. Qualitative analysis may take place without quantitative analysis, but quantitative analysis requires the identification (qualification) of the analytes for which numerical estimates are given [IUPAC]

A.2.37 random sample

the sample so selected that any portion of the population has an equal (or known) chance of being chosen. Haphazard or arbitrary choice of units is generally insufficient to guarantee randomness [IUPAC]

A.2.38 reagent

a chemical used to react with another chemical, often to confirm or deny the presence of the second chemical. [ASTM-E1605]

A.2.39 recovery

term used in analytical and preparative chemistry to denote the fraction of the total quantity of a substance recoverable following a chemical procedure [IUPAC]

A.2.40 reference material (RM)

material, sufficiently homogeneous and stable with respect to one or more specified properties, which has been established to be fit for its intended use in a measurement process

NOTE 1 RM is a generic term.

NOTE 2 Properties can be quantitative or qualitative, e.g. identity of substances or species.

NOTE 3 Uses may include the calibration of a measurement system, assessment of a measurement procedure, assigning values to other materials, and quality control.

NOTE 4 A single RM cannot be used for both calibration and validation of results in the same measurement procedure.

NOTE 5 VIM has an analogous definition (ISO/IEC Guide 99:2007, 5.13), but restricts the term “measurement” to apply to quantitative values and not to qualitative properties. However, Note 3 of ISO/IEC Guide 99:2007, 5.13, specifically includes the concept of qualitative attributes, called “nominal properties”.

[ISO GUIDE 30:2008]

A.2.41 repeatability (of results of measurements)

closeness of the agreement between the results of successive measurements of the same measurand carried out subject to all of the following conditions:

- the same measurement procedure;
- the same observer;
- the same measuring instrument, used under the same conditions;
- the same location;
- repetition over a short period of time.

[ISO GUIDE 30:1992]

A.2.42 reproducibility (of results of measurements)

Closeness of the agreement between the results of measurements of the same measurand, where the measurements are carried out under changed conditions such as:

- principle or method of measurement;
- observer;
- measuring instrument;
- location;
- conditions of use;
- time.

[ISO GUIDE 30:1992]

A.2.43 robustness

the robustness of an analytical procedure is a measure of its capacity to remain unaffected by small, but deliberate variations in method parameters and provides an indication of its reliability during normal usage

[EURACHEM]

A.2.44 ruggedness

The ruggedness of an analytical method is the degree of reproducibility of test results obtained by the analysis of the same samples under a variety of conditions, such as different laboratories, analysts, instruments, lots of reagents, elapsed assay times, assay temperatures, or days. Ruggedness is normally expressed as the lack of influence on test results of operational and environmental variables of the analytical method. Ruggedness is a measure of reproducibility of test results under the variation in conditions normally expected from laboratory to laboratory and from analyst to analyst.

[USP 28:2005]

A.2.45 sample

subset of a population made up of one or more sampling units

NOTE 1 The sampling units could be items, numerical values or even abstract entities depending on the population of interest.

NOTE 2 The definition of sample in ISO 3534-2 includes an example of a sampling frame which is essential in drawing a random sample from a finite population.

[ISO 3534-1:2006(E/F)]

A.2.46 sampling

act of drawing or constituting a sample

[ISO 3534-2:2006]

A.2.47 sampling plan

a specific plan which states the sample size(s) to be used and the associated criteria for accepting the lot

NOTES

1. A criterion is, for example, that the number of nonconforming items is less than or equal to the acceptance number.
2. The sampling plan does not contain the rules on how to take the sample.

[ISO 3534-2:1993 (E/F)]

A.2.48 sampling procedure

operational requirements and/or instructions relating to the use of a particular sampling plan; i.e., the planned method of selection, withdrawal and preparation of sample(s) from a lot to yield knowledge of the characteristic(s) of the lot

[ISO 3534-2:1993 (E/F)]

A.2.49 sampling scheme

a combination of sampling plans with rules for changing from one plan to another

NOTE Some schemes have switching rules for automatic change to tightened inspection plans or reduced inspection plans or change to 100 % inspection.

[ISO 3534-2:1993 (E/F)]

A.2.50 selectivity (in analysis)

1. (Qualitative): The extent to which other substances interfere with the determination of a substance according to a given procedure.

2. (Quantitative): A term used in conjunction with another substantive (e.g. constant, coefficient, index, factor, number) for the quantitative characterization of interferences.

[IUPAC]

A.2.51 standard uncertainty

uncertainty of the result of a measurement expressed as a standard deviation

[GUM 2008]

A.2.52 traceability

ability to trace the history, application or location of that which is under consideration

NOTES

1. When considering product, traceability can relate to
 - the origin of materials and parts,
 - the processing history, and
 - the distribution and location of the product after delivery.
2. In the field of metrology the definition in VIM:1993, 6.10, is the accepted definition.

[ISO 9000:2005 (E)]

A.2.53 trueness

closeness of agreement between the expectation of a test result or a measurement result and a true value

NOTE 1 The measure of trueness is usually expressed in terms of bias.

NOTE 2 Trueness is sometimes referred to as “accuracy of the mean”. This usage is not recommended.

NOTE 3 In practice, the accepted reference value is substituted for the true value.

[ISO 3534-2:2006]

A.2.54 uncertainty (measurement)

parameter, associated with the measurement result, or test result, that characterizes the dispersion of the values that could reasonably be attributed to the particular quantity subject to measurement or characteristic subject to test

NOTE 1 This definition is consistent with VIM but differs from it in phrasing to fit into this part of ISO 3534 concepts and to include the testing of characteristics.

NOTE 2 “Parameter” is defined in ISO 3534-1. The parameter can be, for example, a standard deviation or a given multiple of it.

NOTE 3 Uncertainty of measurement or test comprises, in general, many components. Some of these components can be estimated on the basis of the statistical distribution of the results of a series of measurements and can be characterized by standard deviations. Other components, which can also be characterized by standard deviations, are evaluated from assumed probability distributions based on experience or other information.

NOTE 4 Components of uncertainty include those arising from systematic effects associated with corrections and reference standards which contribute to the dispersion.

NOTE 5 Uncertainty is distinguished from an estimate attached to a test or measurement result that characterizes the range of values within which the expectation is asserted to lie. The latter estimate is a measure of precision rather than of accuracy and should be used only when the true value is not defined. When the expectation is used instead of the true value, the expression “random component of uncertainty” is used.

[ISO 3534-2:2006]

A.2.55 uncorrelated techniques

Uncorrelated techniques are those that yield uncorrelated measurements. In practice this is often achieved by using techniques that have a different fundamental mechanism for characterization. For example, a gas chromatographic test based on a partition mechanism and a thin layer chromatographic system based on an adsorption mechanism would be considered uncorrelated techniques, but two gas chromatographic tests based on a partition mechanism would not.

[SWGDRUG]

A.2.56 validation

confirmation, through the provision of objective evidence, that the requirements for a specific intended use or application have been fulfilled

NOTES

1. The term “validated” is used to designate the corresponding status.
2. The use conditions for validation can be real or simulated.

[ISO 9000:2005(E)]

A.2.57 verification

confirmation, through the provision of objective evidence, that specified requirements have been fulfilled

NOTES

1. The term “verified” is used to designate the corresponding status.
2. Confirmation can comprise activities such as
 - performing alternative calculations,
 - comparing a new design specification with a similar proven design specification,
 - undertaking tests and demonstrations, and
 - reviewing documents prior to issue.

[ISO 9000:2005(E)]

A.2.58 yield, expected

the quantity of material or the percentage of theoretical yield anticipated at any appropriate phase of production based on previous laboratory, pilot scale, or manufacturing data.

[ASTM-E2363]

A.2.59 yield, theoretical

the quantity that would be produced at any appropriate phase of production based upon the quantity of material to be used, in the absence of any loss or error in actual production.

[ASTM-E2363]

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